



Foshan Zeren Precision Casting Co., Ltd. Full Catalog

**Investment Casting: Building The Future With
Flawless Craftsmanship!**

Since 2009

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<https://zr-investmentcasting.com/>

Foshan, Guangdong, China

Foshan Zeren Precision Casting Co., Ltd.

Precision Lost Wax Investment Casting

Silica Sol Process, 3D Printing for sample

CNC Machining Solution

HELLO!

Zeren Fast Facts

 2009 Established	 2 Factory	 6000 sq Total Area	 100 Employees
 800 ton. Capacity	 60 million Turnover	 30 + Export countries	...



OEM & ODM Customized + Lost Wax Investment Casting Service

One-Stop Casting Solution Service

3D Printing for Sample Production (Save mold production time and cost)
ISO9001:2015 Certificate + SGS, Products Meet RoHS Standards

[VIEW MORE ▶](#)



COMPANY OVERVIEW

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Foshan Zeren

BACKGROUND OF Foshan Zeren

Foshan Zeren Precision Casting Co., Ltd. was founded in 2009, with a **precision casting plant and a mechanical processing plant**, located at Foshan, Guangdong, China.



We use advanced investment casting (lost wax casting) process for precision castings production, which are made of **stainless steel, carbon steel and alloy steel, etc.**

Our key advantage is using **3D printing technology for sample production**, which save the cost and time of mold production (Rapid Prototyping).



We can also provide subsequent **CNC machining** of casting, and have passed and implemented the **ISO9001:2015 quality management system.**





Foshan Zeren

BACKGROUND OF Foshan Zeren

One-Stop Solution + OEM Design Casting Service

Zeren CNC Machining Service

Includes CNC Lathe Machining, Wire Cutting, Milling Machine Processing, Automatic Tapping

[Read More](#)



Main business:

Our company focuses on the lost-wax investment casting products, offer **mold manufacturing, CNC machining, polishing, surface treatment and other design services.**

From stainless steel investment castings to carbon steel investment castings, we keep you ahead of the competition.

Our attention to detail using precision casting and the machining techniques produces the highest quality steel castings for various industries.

On Time Delivery + Chemical Composition Testing/
Spectral Analysis + FAI-Inspection-Form

30+ Years Investment Casting Experience

Direct Foundry Factory, specialize in casting of **Stainless Steel, Carbon Steel, Alloy Steel, Nickel-Based Alloy, etc**

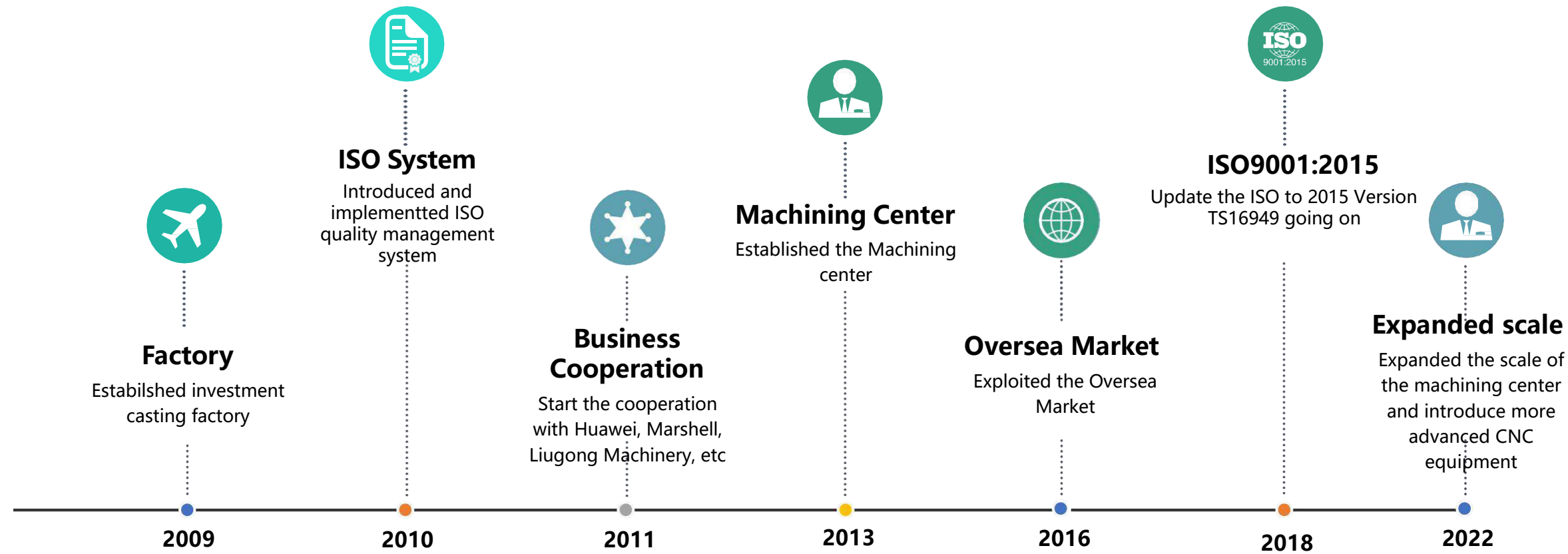
[VIEW MORE](#)



Our History



Foshan Zeren



Zeren Customization Service Flow Chart



Why Choose Us

We Provide One-Stop Casting & Machining Service



Foshan Zeren

>>> WHY CHOOSE US <<<

We Provide One-Stop Casting & Machining Service.



Direct Investment Casting **Factory**,
NonStandard Parts.



All of our products are **silica sol investment casting**
(better surface roughness Ra3.2) instead of water
glass investment casting.



30+ Years Lost Wax Investment Casting
Experience, Professional Engineering Team.



One-Stop OEM/ODM Customized Investment
Casting & CNC Machining Service.



3D Printing Technology for Sample Production,
save the cost and time of mold production(Rapid
Prototyping).



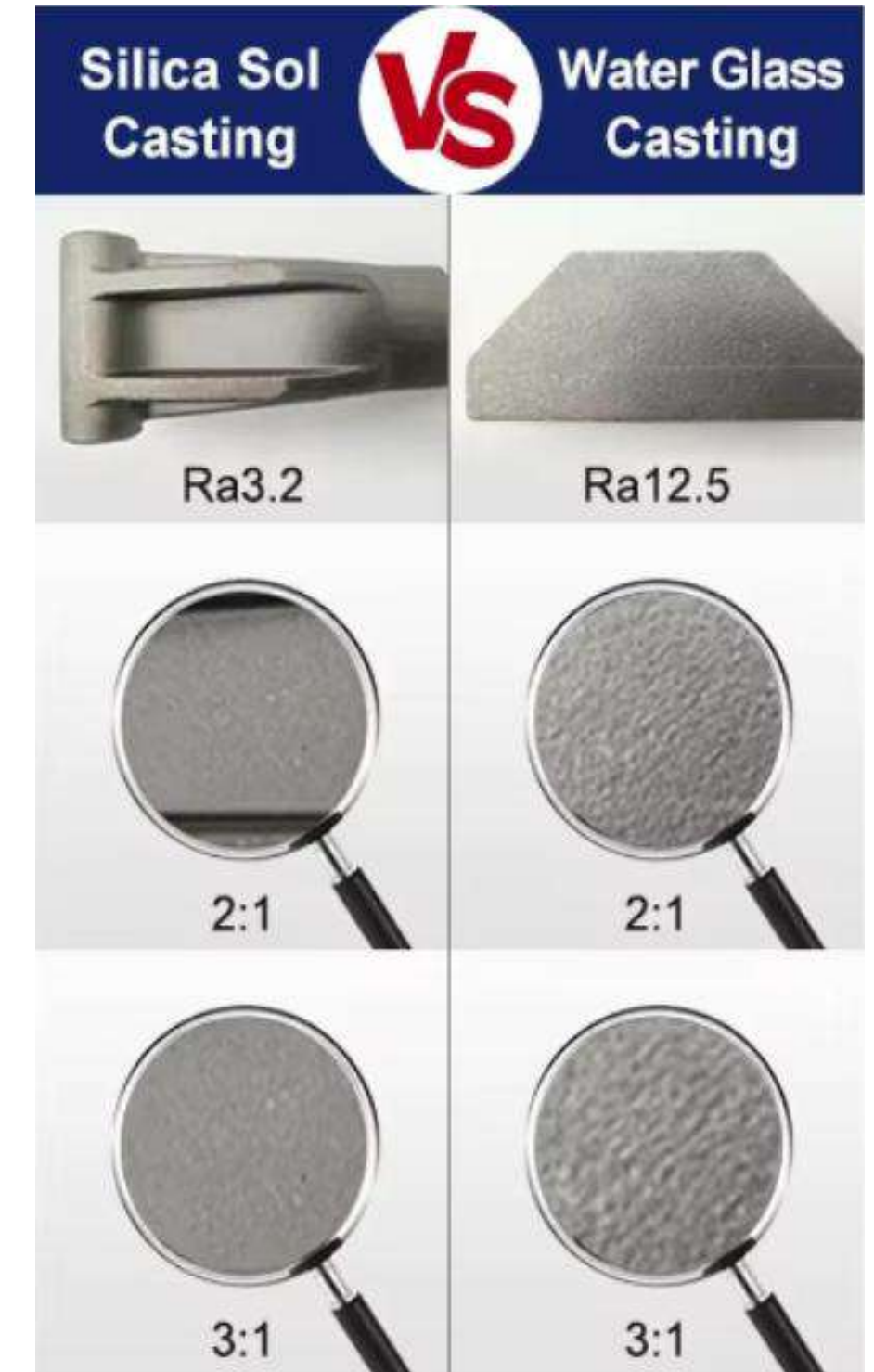
With **ISO9001:2015 & SGS** Certificate, Products
meet **RoHS Standards**.



Low Minimum Order & On Time Delivery.



Quality Assurance (Provide **Chemical Composition
Testing Report** and **FAI Inspection Form**).



Why Choose Us



Foshan Zeren

We Provide One-Stop Casting & Machining Service

An industry leading commercial precision investment casting (lost wax) foundry producing stainless steel, carbon steel, and alloy castings.

Let the team at Zeren Precise Castings prove their value in the successful launch of your next critical project.

Look to Precise Castings for your next casting need!

- ✓ Stainless Steel Casting
- ✓ Carbon Steel Casting
- ✓ High Alloy Casting
- ✓ Low Alloy Casting
- ✓ Heat or Wear Resistant Casting
- ✓ Nickel Casting
- ✓ Titanium Casting

Zeren Precise Casting is the #1 Investment casting company in our region.



Member Of China Foundry Association



Over 20 Years Experience In Precision Casting Field For Industry Leading Delivery & Customized Service



An Arsenal Of Value-added Services Casting CNC Machining Surface Treatment And Assembly - Just Ask



ISO9001:2015 Quality Management System



Professional Team Creative Engineering To Keep Your Costs Down



Adherence To World-wide Standards And Specs To Satisfy Your Fitting

Industry Application

Stainless Steel, Carbon Steel, Alloy Steel, etc



Stainless Steel Casting Part



Carbon Steel Casting Part



Alloy Steel Casting Part



Foshan Zeren

Industry Application



01. Machinery equipment Casting Part



02. Power Engineering Instrument Casting Part



03. Pump Valve Casting Part



04. Transport Tool Casting Part



05. Hardware Casting Part

Industry Application



Foshan Zeren

Product Categories



Machinery Equipment



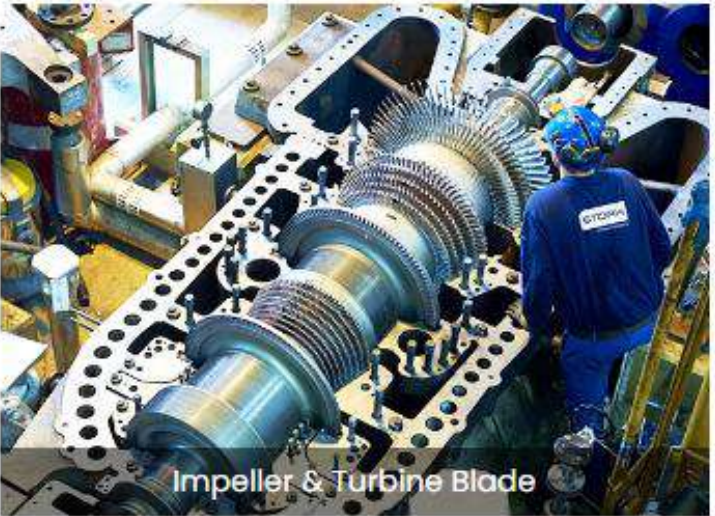
Marine & Petrochemical



Pump & Valve



Transportation



Impeller & Turbine Blade



Kitchenware and Bathroom



Lighting Fixture



Aerospace



Power Engineering Instrument

Product Category



Foshan Zeren

Material includes Stainless Steel, Carbon Steel, Alloy Steel, Nickel-Based Alloy, etc



Machinery Equipment Casting Part

- Petrochemical Machinery
- Plastic Film Machinery
- Marine Machinery



Power Engineering Instrument Casting Part

- Instrument Accessories
- Impeller Accessories
- Turbine Accessories



Transport Tool Casting Part

- Motorcycle Accessories
- Vehicle Accessories
- Aerospace Accessories



Pump Valve Casting Part

- Pump Accessories
- Valve Accessories



Hardware Casting Part

- Kitchenware and Bathroom Hardware
- Door and Window Hardware
- Lighting Fixture Hardware



Other Casting Part

- Medical Accessories
- Art Craft & Jewelry

Our Case 1 & Solutions

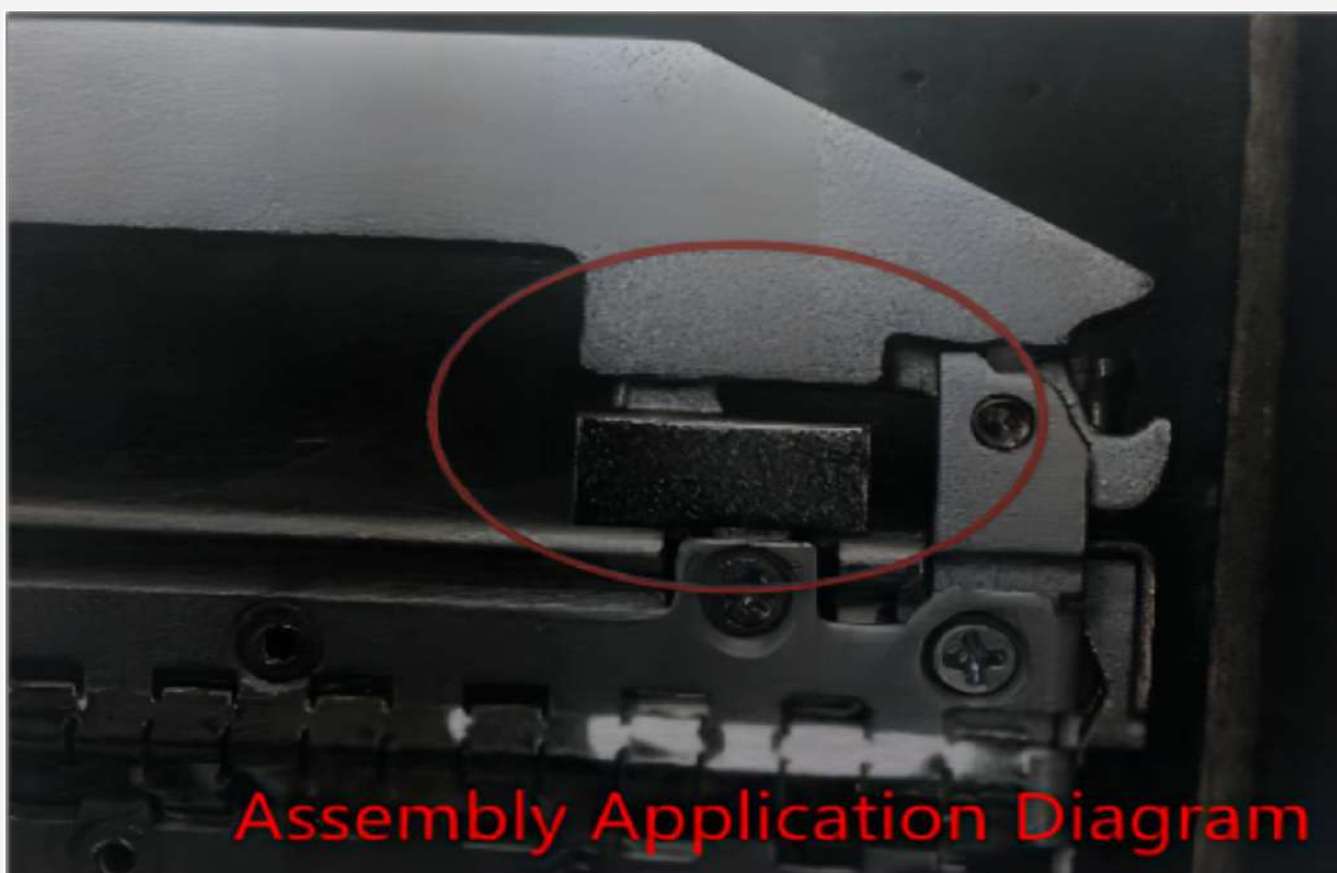
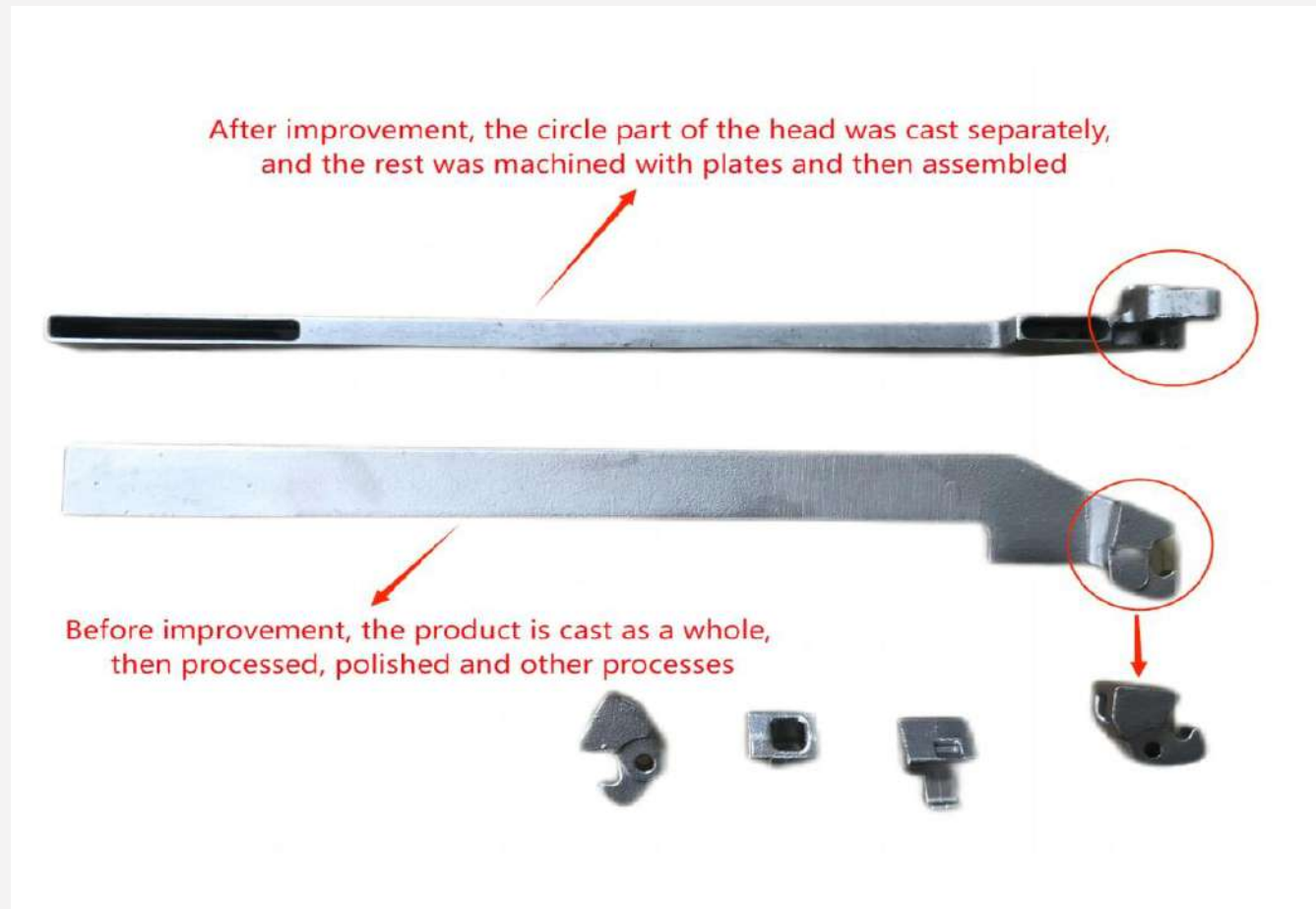
1. Cooperation with HUAWEI - Wrench Casting Parts

In 2012, our company developed a product for HUAWEI: wrench casting - tool door and window hardware, the material is A3 steel.

During the production process, we found the following problems: because the casting is easy to deform, subsequent shaping is difficult, and after the surface is polished, it needs to be plated with copper and then chrome-plated.

At the same time, electroplating will have a magnifying effect on surface defects, and sand holes are prone to occur, resulting in rework or even scrapping after final polishing. Therefore, we recommend only casting the head of the product.

The rear plane part is processed by steel plate and then butted together, which does not affect the performance of the product, and overcomes the above defects, and reduces the cost by about 50%.



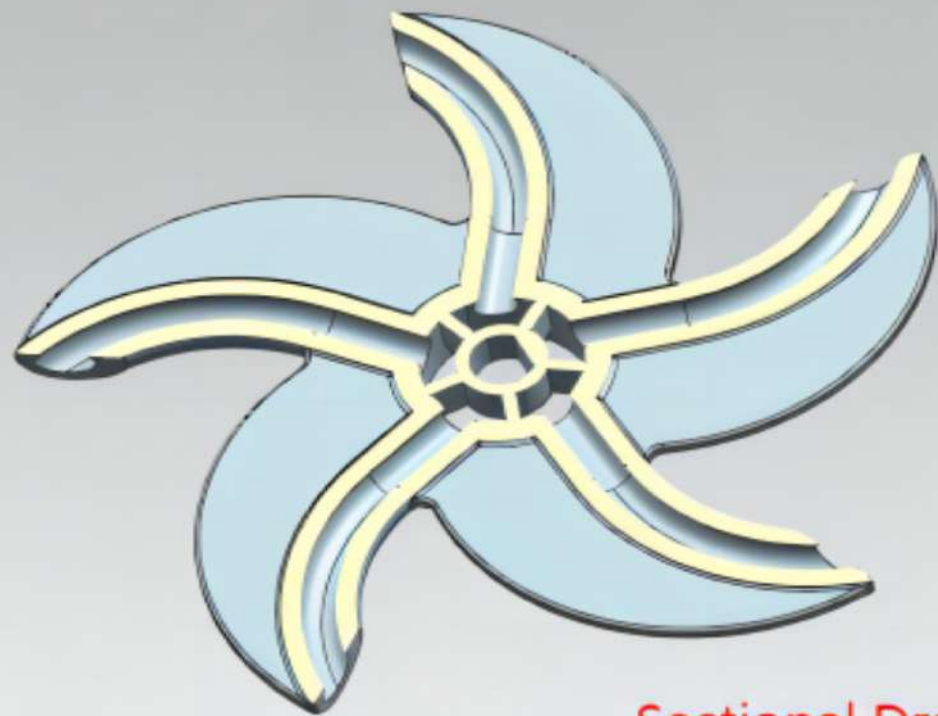
Our Case 2 & Solutions

2. 304 Stainless Steel Diffuser Impellers & Steam Valve

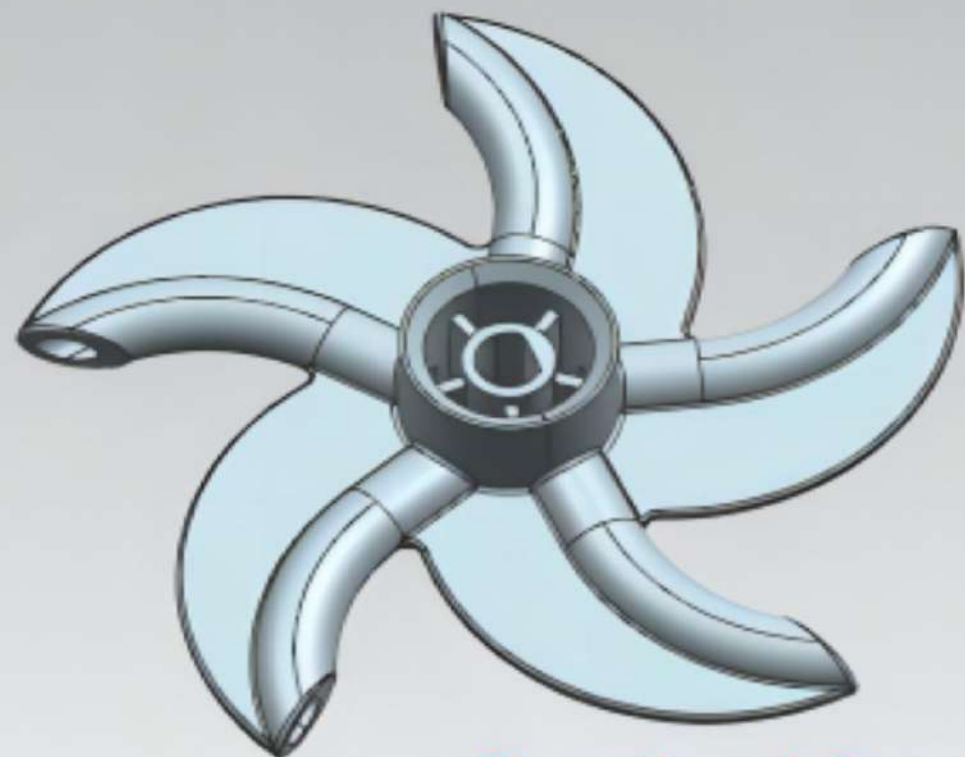
In 2016, our company produced **diffuser impellers (impeller accessories)** according to the drawings provided by customers, the material is 304 stainless steel.

This product contains five curved air-dissipating holes. It is very **difficult to build the mold**, make the shell and remove the sand, resulting in a **high scrap rate**.

In this regard, after research and discussion, our engineers decided to use a sand core material that not only has **high temperature strength** but also is **easy to remove sand after high temperature**, and finally perfectly solved the problem of curved hole casting.



Sectional Drawing



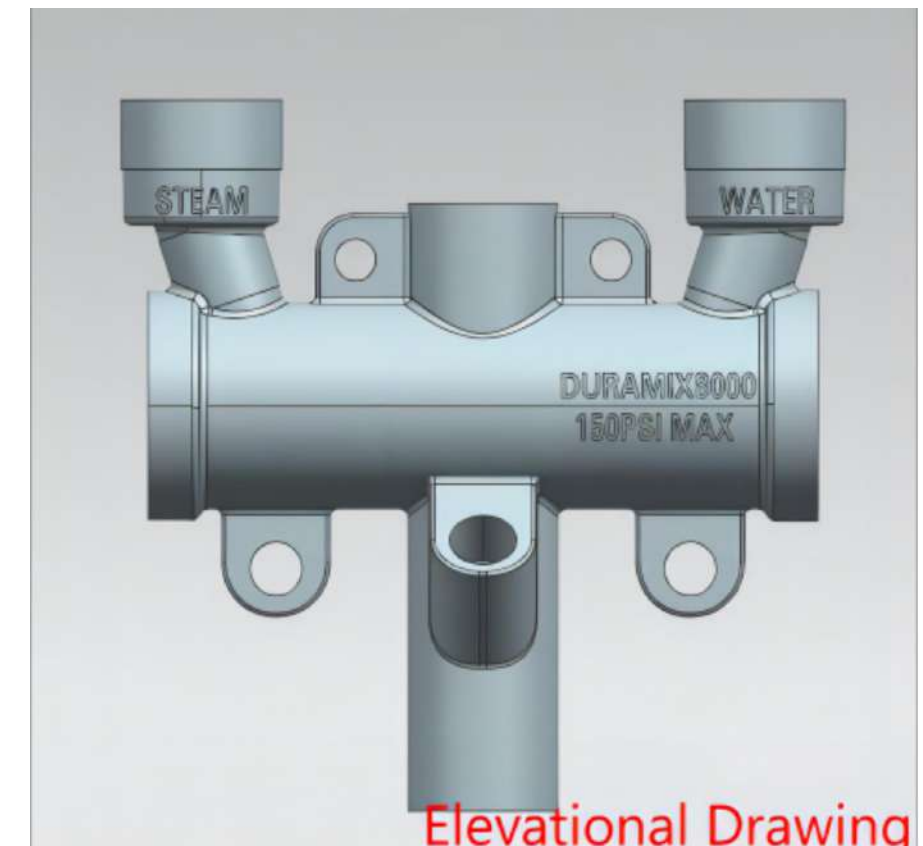
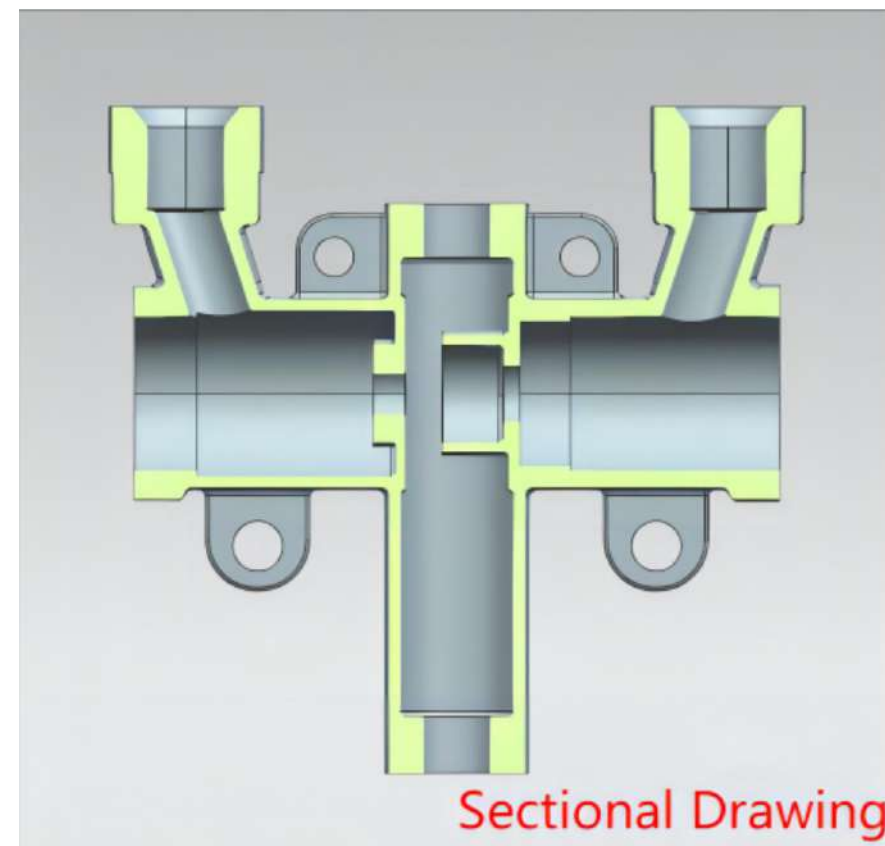
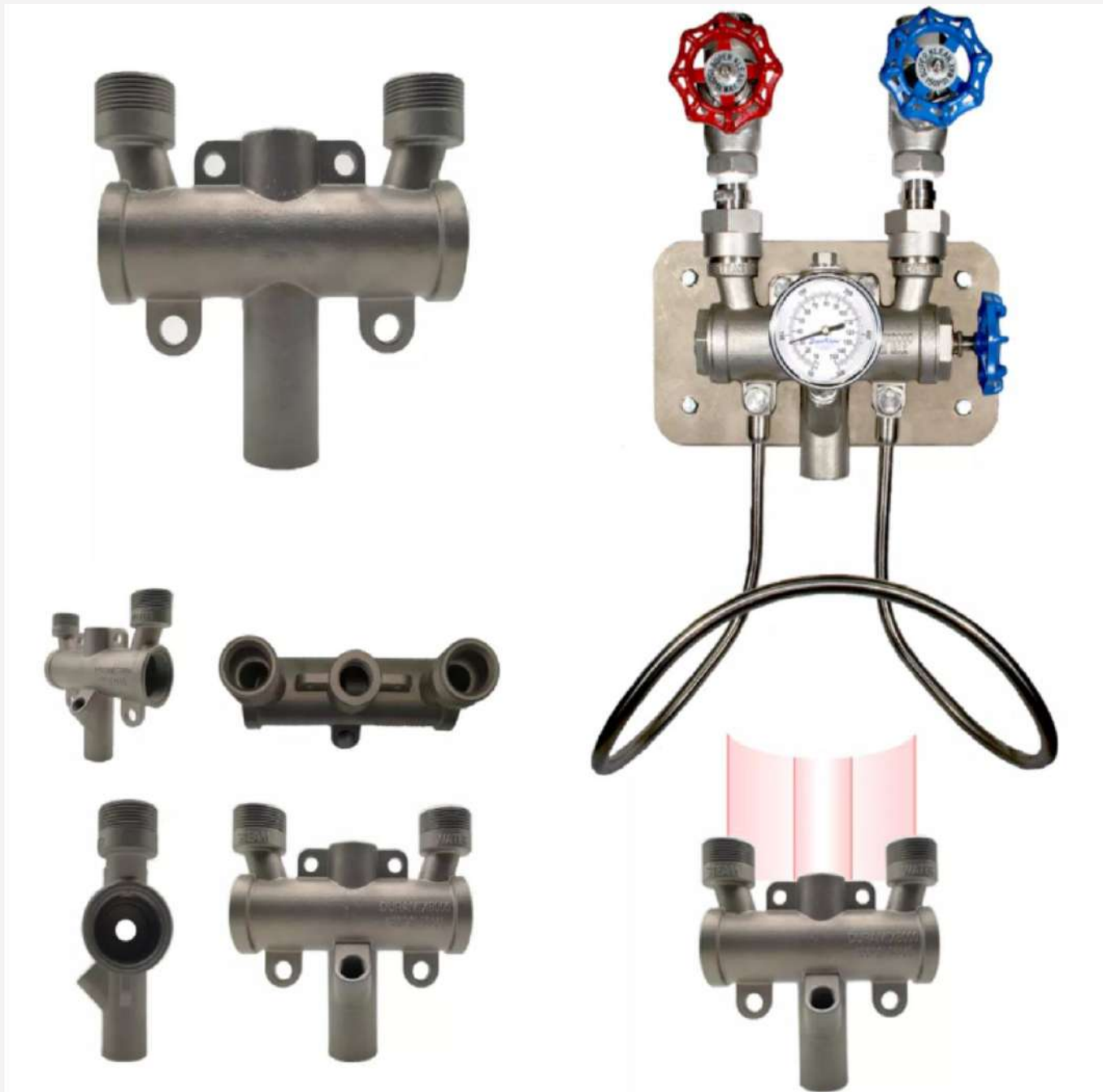
Elevation Drawing

Our Case 2 & Solutions

2. 304 Stainless Steel Diffuser Impellers & Steam Valve

In addition, there is also a **steam valve**, the material is 316 stainless steel.

Due to the **small opening and complex inner cavity**, finally successfully **solved the problem** for the customer by **using this sand core material**, produced the product, and established a long-term good cooperative relationship with the customer.



Our Case 3 & Solutions

3. 316 Stainless Steel Pressure Vent Valve Body

In 2018, our company produced the **pressure vent valve body (valve accessories)** for customers. The material is 316 stainless steel.

Because the **opening is too small, the inner cavity is small and complicated**, and it is almost impossible to clean the internal sand core, so we opened a square hole on the back of the product, welded it with a stainless steel square plate, and opened a dovetail groove at the weld, which is conducive to a strong weld.

We also used a **sand core** that has both high-temperature strength and is **easy to remove sand after high-temperature action** to make this product. After the casting was processed, the **air-tightness test** was carried out, and it **reached the qualified standard**, so the product was mass-produced, and finally met the customer's requirements and won the trust of the customer.



Our Case 4 & Solutions

4. Coffee Pot Casting Part

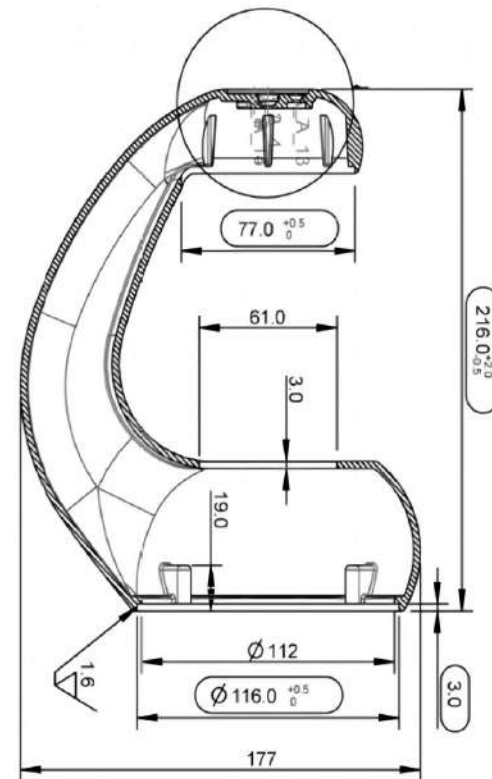
In 2020, our company produced the main casting of the **coffee pot - kitchenware and bathroom hardware** for an Italian customer. The material is 316 stainless steel. Through communication with the customer, we learned that the customer has **verticality requirements** for the center of the upper and lower parts of the casting, but due to the **inner cavity of this product is complex**, and it is impossible to build the mold as a whole.

Therefore, we **divided the wax mold** of the part into upper and lower parts and made them separately, and then **assembled the wax molds** of the upper and lower parts into a whole. The combined wax mold successfully passed the **verticality tooling inspection procedure**.

And finally all aspects of performance have **met the customer's requirements**, so the customer is very satisfied with our professional technical level and perfect product quality.



2D Sectional Drawing



Part & Product Example

1. Bracket Assembly for motorcycle gear shifter

These components are part of a bracket assembly for a gear shifter on a motorcycle. Both castings are made from 20CrNiMo and are machined, powder coated, and assembled.



2. Gear Case for race car

This component is a customized gear case for the racing car. It is made from SS304 and is machined, powder coated.



3. Rope And Chain Winch

This is an inner gypsy in an electric rope and chain winch. The component is made with SS316, that was then machined and electropolished.

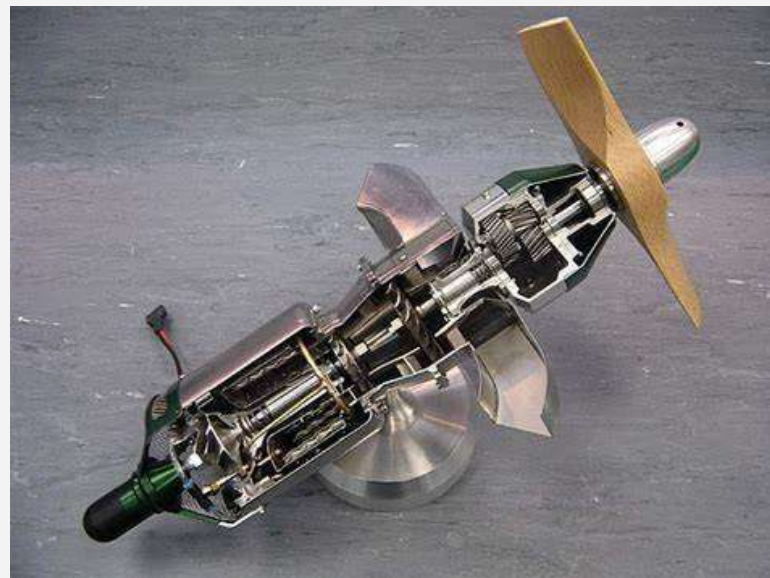


Part & Product Example



4. Control Button Guard

This component is a control button guard made from SS316. This casting is machined and electropolished.



5. Turbine Wheel For Model Jet Engine

This is the turbine wheel in the model jet engine. The component is made with Inconel 713, that was then machined.



6. Turbine Blade For Model Turbine Shaft Assembly

This is the turbine blade in the model jet engine. The component is made with Inconel 713, that was then machined.

Our Quality Services



Foshan Zeren

1. Industry leading delivery and "customized" service
2. Production from a ounces to approximately 150 pounds
3. Creative engineering to keep your costs down

4. Flexible volume capabilities
5. Adherence to world-wide standards and specs
6. An arsenal of value-added services and processes involving casting, CNC machining, surface treatment and assembly - just ask



01

Casting Analysis & Design

IS INVESTMENT CASTING

RIGHT FOR YOUR

COMPONENT? No two casting projects are the same and with

different projects, there are different solutions.



02

Mould Manufacturing

Zeren's proprietary, mold manufacturing process technology is designed to measure and correct dimensional issues during the mould manufacturing process.



03

Secondary Machining

With full high-speed CNC machining in-house, we can quickly perform any necessary machining quickly and cost-effectively.

■ Zeren Lost Wax Investment Casting & Machining Process

>>> INVESTMENT CASTING & MACHINING PROCESS <<<

We Provide One-Stop Casting & Machining Service.



Mould Design



Mould Production



Inject Wax Pattern



Trim Wax Pattern



Inspection



Assembly Wax Tree



Build Mould Shell



Dewax/Burnout



Pour Metal



Chemical Composition Inspection



Shot Blasting



Cut-Off



Polish



Grinding



Heat Treatment



Straighten



Final Inspection



CNC Lathe Machining



Dimensional Inspection



Packing & Shipping

The Zeren Difference

Investment casting can produce parts of virtually any size, to almost any level of complexity, and can hold tolerances simply impossible using other methods.

With our state-of-the-art equipment and automation, we can deliver the best performance and the lowest total cost for every component you develop.

Contact our team today to experience the Zeren difference.

Zeren Investment Casting Tolerance Table

TECHICAL INFORMATION DIMENSION TOLERANCE

Liner Tolerance (Refer to German Investment Casting Tolerance Standards VDG Merkblad P690)

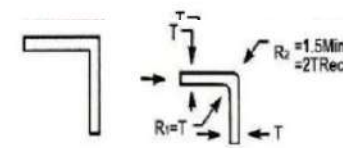
Nomianl Dimension		Length,Width,Height						Center Line	
		D1		D2		D3		D1	D2
> From	≤ To	Tolerance	Field	Tolerance	Field	Tolerance	Field	Tolerance	Tolerance
0	6	±0.10	0.20	±0.08	0.16	±0.06	0.12	±0.25	±0.16
6	10	±0.12	0.24	±0.10	0.20				
10	14	±0.15	0.30	±0.12	0.24	±0.09	0.18		
14	18	±0.2	0.40	±0.14	0.28				
18	24	±0.25	0.50	±0.17	0.34	±0.12	0.24	±0.32	±0.20
24	30	±0.30	0.60	±0.20	0.40	±0.14	0.28		
30	40	±0.37	0.74	±0.25	0.50	±0.17	0.34	±0.50	±0.30
40	50	±0.44	0.88	±0.30	0.60	±0.20	0.40		
50	65	±0.52	1.04	±0.38	0.76	±0.23	0.46	±0.71	±0.45
65	80	±0.60	1.20	±0.46	0.92	±0.27	0.54		
80	100	±0.68	1.36	±0.53	1.06	±0.30	0.60	±0.91	±0.60
100	120	±0.76	1.52	±0.60	1.20	±0.33	0.66		
120	140	±0.84	1.68	±0.65	1.30	±0.36	0.72	±1.15	±0.85
140	160	±0.92	1.84	±0.72	1.44	±0.38	0.76		
160	180	±1.02	2.04	±0.80	1.60	±0.42	0.84		
180	200	±1.12	2.24	±0.88	1.76	±0.43	0.86		
200	225	±1.28	2.56	±0.95	1.90	±0.47	0.94	±1.80	±1.00
225	250	±1.44	2.88	±1.05	2.10	±0.51	1.02		
250	280	±1.64	3.28	±1.15	2.30	±0.56	1.12	±2.20	±1.25
280	315	±1.84	3.68	±1.25	2.50	±0.63	1.26		
315	355	±2.10	4.20	±1.40	2.80	±0.71	1.42	±2.60	±1.60
355	400	±2.40	4.80	±1.60	3.20	±0.80	1.60		

D1 General dimension tolerance

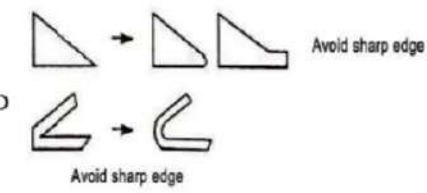
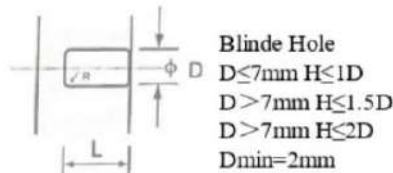
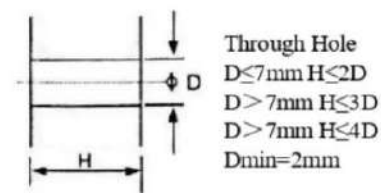
D2 Applicable to important dimension requiring close tolerances

D3 Premium tolerance require additional operations at extra cost only applied to a few speical dimensions

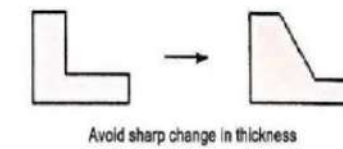
Angle Tolerance ±0.5° to ±1°
Straightness ≤0.005° per inch



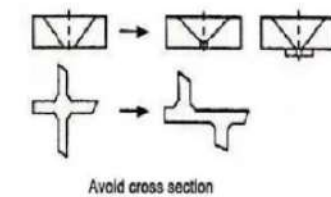
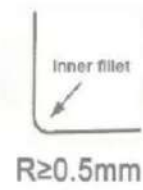
CASTING CAPABILITY



The scope can be enlarged by the use of pre-formed ceramic cores at additional cost, only economical for large quantities



Minum wall thickness: 2mm (1mm for small area)
Radius of Rounds and fillets
Surface Roughness: Ra3.2
Casting Weight: 5g-10Kg



Our Product General Specs:

Material	Austenitic stainless steel: 201, 303, 304, 316, 316L, 1.4581, scs14, scs16
	Hardened stainless steel: 17-4PH, 410, 420, 440C
	Alloy cast steel: 4140, 4150, 4340, 8620, GS-25CrMo4
	Casting alloy tool steel: CS-2, CS-7, CrWMn
	Carbon steel: 1020, 1025(WCB), 1030, 1040, 1045, 1050
Weight	1g-30kg
Casting Tolerance	CT4-CT7/GBT6414-1999; VDG Merkblad P690
Surface Roughness	Ra1.6-Ra6.3
Thickness	Min 2mm (1mm in Micro-region)
Casting Radius	Round radius ≥0.3mm, Internal fillet radius ≥0.5mm
Blind Hole Depth	Max 30mm (Diameter 10mm)
Machining	Turning, Milling, Drilling, Boring, Threading, Grinding, CNC Machining & test equipment
Heat Treatment	Annealing, Hardening, Normalizing, Carburizing, Aging
Surface Finishing	Black Oxide, Black Coating, Anti-Pollution Flashover Coating, Mirror Polish
Industry Standards	ASTM, ICI, BS, DIN, JIS, ISO
Design Software	Pro-E, UG, Solidworks, AutoCAD
File Format	IGS, STP, STEP, XT, PDF, JPEG, JPG

Our Certificate

Certification & Test Report



Report Number: QIP-ASI231867 Audit Date : 22 Jul., 2023

This report is issued by Focus Technology Co., Ltd. (Made-in-China.com) and the supervising inspectorate (SGS-CSTC Standards Technical Services Co., Ltd.) to confirm that:

Company Name : Foshan Zeren Precision Casting Co., Ltd.
 佛山市泽仁金属制品有限公司
Showroom : <https://zr-investmentcasting.en.made-in-china.com>
Address : No. 4, Xinzhaoh Industrial Zone, Keyun South Xingwang Road, Zone A, Shishan Industrial Park, Nanhai, Foshan, Guangdong, China
Product : Plastic Film Machinery Accessories, Petrochemical Machinery Accessories, Marine machinery Accessories, Impeller Accessories, Turbine Accessories, Instrument Accessories, Vehicle Accessories, Motorcycle Accessories, Aerospace Accessories, Pump Accessories, Valve Accessories, Kitchenware and Bathroom Hardware, Door and Window Hardware, Lighting Fixture Hardware

has been on site audited for the following Scope of Activity

1. General Information
2. Foreign Trade Capacity
3. Product Research & Development Capacity
4. Management System and Product Certification
5. Production Capacity & Quality Control
6. Working Environment
7. Energy Saving and Emission Reduction
8. Photos



General Comments:

Foshan Zeren Precision Casting Co., Ltd. is a manufacturing enterprise with 64 employees; it was established in 2009, located in No. 4, Xinzhaoh Industrial Zone, Keyun South Xingwang Road, Zone A, Shishan Industrial Park, Nanhai, Foshan, Guangdong, China. The company occupies an area of 4,600 square meters. Foshan Zeren Precision Casting Co., Ltd. has successful foreign trading experience in North America and Europe.

Yan

Sign for and on behalf of
 SGS-CSTC Standards Technical Services Co., Ltd.



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 中国·南京·秦淮区光华路1号紫金白下创业特别社区4号楼3楼 邮编: 210014 t (86-25) 87128385 f (86-25) 83407773 e as.cn@sgs.com

Member of the SGS Group (SGS SA)



A surveillance audit must be carried out every 12 months within the three-year validity period. Also, it is only valid along with the anniversary confirmation. Effectiveness of the certificate, you can search CNCA website: www.cnca.gov.cn or scanning QR code.

■ Quality Control



Quality Assurance



Foshan Zeren

We and all our partner manufacturers are typically ISO 9001 and/or TS 16949 certified. Our customers rely on us and our partner manufacturers to deliver world class quality products.

Our quality assurance technicians verify every lot of parts to ensure it meets our customers' high standards. We utilize ISO9001 accredited independent labs to certify material, casting, machining, finish, heat treatment, coating, customer specific performance and test requirements, and specifications.

Quality Commitment

Quality is always the highest priority at Zeren. We strive to meet and exceed all customer requirements and expectations and provide on-time delivery of defect-free casting and precision machined parts.

Our commitment to continuous improvement means great value is placed on teamwork, education, training, and prevention-oriented techniques across all possible aspects of company operations.

Quality Control



Inspection



Foshan Zeren

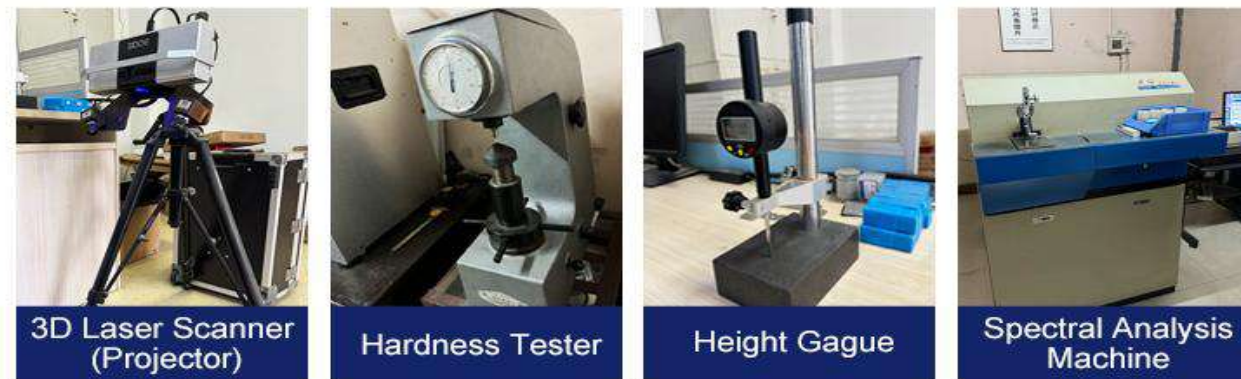
Zeren inspection capabilities include mechanical inspections using 3D scanner, CMM (coordinate measuring machine), spectrograph, hardness testing, thread gauging, electronic document control, digital calipers & micrometers, lot traceability, process capability studies, gauge R&R studies and inspection accuracy to 0.00005" (0.001mm).

Our Calibration Program assures Zeren's metrology is functioning properly and kept in compliance both in-house and at our global partners. We continually monitor all associated metrology and gages in all of our production facilities.

We partner with certified outside test labs to perform the full gamut of testing such as Physical Property Testing, Destructive & Non-Destructive Testing, X-Ray and Metallurgical Analysis, Corrosion Resistance (salt spray) testing of coatings, and virtually any test required by our customers.

Testing Machine

Foshan Zeren Precision Casting Co., Ltd.



■ Quality Control



Quality Compliance



Foshan Zeren

Zeren incorporates a robust quality plan to inspect and verify every lot. Our quality assurance professionals maintain the highest standards of training and education. Prior to exit-factory, all material and dimensional inspections are completed and certified.

Equipping with the latest in inspection technology and precision metrology, our quality team of ASQ Certified Technicians is able to obtain accurate data and pass that information on to our customers whenever required.

We offer our customers: First-Article Inspection Reports, SPC Data and Final Inspection reports. We also maintain a database with a full complement of quality records for immediate retrieval when required.

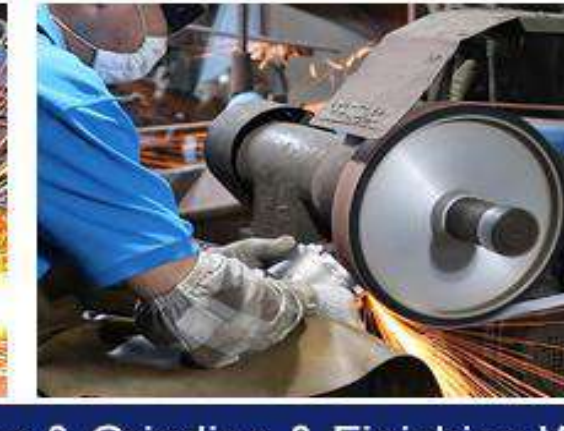
■ Our Workshop



Foshan Zeren



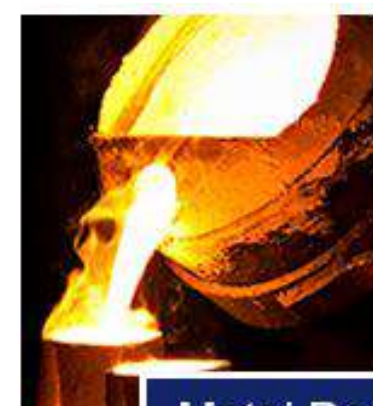
Wax Pattern Creation Workshop



Cutting & Grinding & Finishing Workshop



Shell Building Workshop



Metal Pouring Workshop



CNC Machining Workshop



Inspection and Testing Workshop



■ Quality Control

Quality Feedback System

Input: Received feedback from customer or factory

What: Identifying the Problem

Where: Defining the goal to improvement

Why: Thinking about possible ways of solving a particular problem

Who: Designating the best person in charge

Why: Asking more why and then find out the best solution for improvement

Output: Going through the PDCA cycle to solve the problem



Foshan Zeren



■ Our Publish Papers

Our thesis published in academic journals :

1. Prevention methods for shrinkage cavity and surface burr defects of investment castings

<<Special-cast and Non-ferrous Alloys>> 2020, (7)

2. Solutions of shrinkage in small castings with isolated hot joints

<<Special-cast and Non-ferrous Alloys>> 2002, (2)

3. Reconsideration Solutions for shrinkage in small castings with isolated hot joints

<<Special-cast and Non-ferrous Alloys>> 2002, (6)

4. Methods of eliminating cracks in silica sol shells and burrs in castings

<<Special-cast and Non-ferrous Alloys>> 2001, (6)

5. Solutions of the investment casting enterprise after WTO

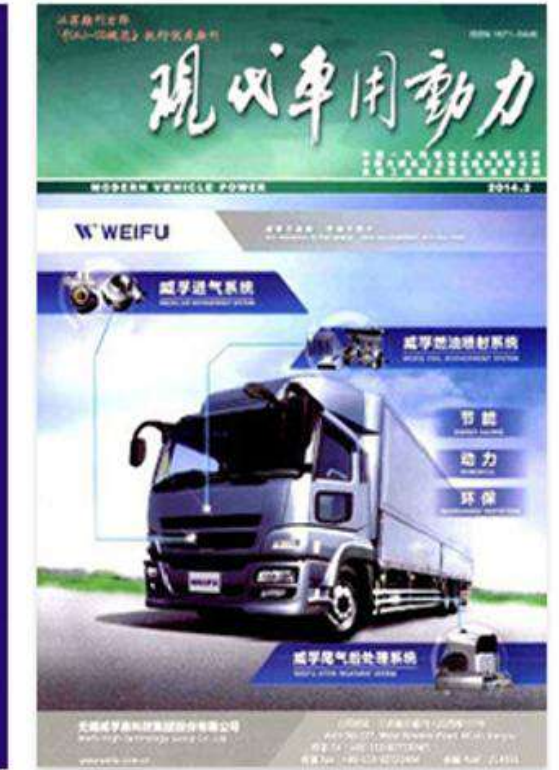
The 8th(2003) Annual Meeting China Foundry Association Investment Casting Branch

6. Application example of riser for investment casting

The 8th(2003) Annual Meeting China Foundry Association Investment Casting Branch

7. Technology measures of improvement iron casting structure density in II pump body

<<Modern Vehicle Power>> 1995, (2)

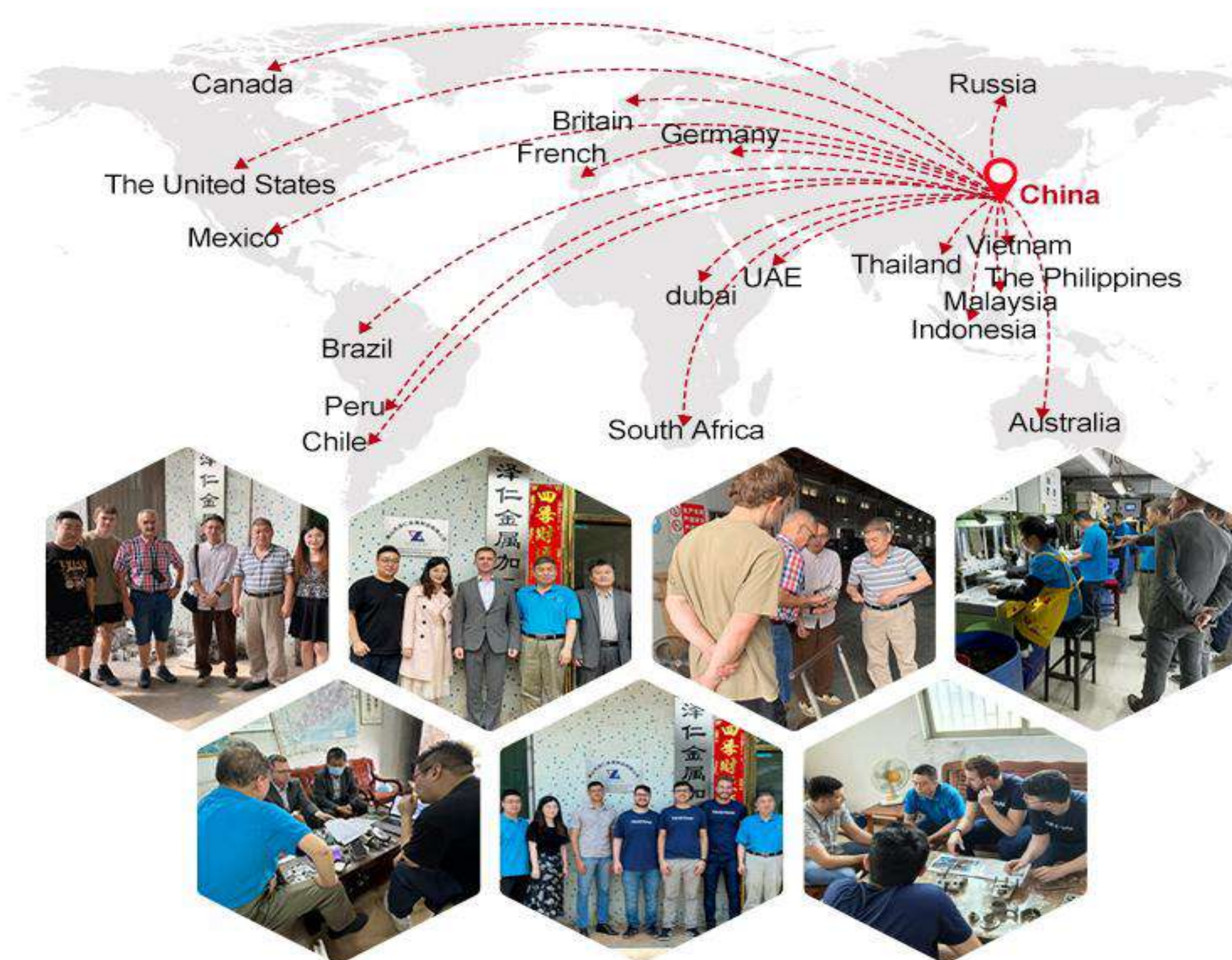


- ✓ “Prevention methods for shrinkage cavity and surface burr defects of investment castings”
- ✓ “Solutions of shrinkage in small castings with isolated hot joints”
- ✓ “Reconsideration Solutions for shrinkage in small castings with isolated hot joints”
(<<Special-cast and Non-ferrous Alloys>> 2020, (7), 2002, (2,6))
- **These three theses directly rewrote part of the content of the textbook in foundry major in Chinese universities.**
- **In the past ten years, many skilled technicians in the foundry industry have mastered this technology and made great contributions to the technical progress of the foundry industry**

■ Our Partner & Customer



Foshan Zeren



Cooperation comes from sincerity, We would like to be your best partner.

Customer Feedback




Foshan Zeren

j*c**
 Aug 8, 2019

★★★★★

The product was manufactured extremely well and Patrick at Foshan was very helpful and willing to work to meet our needs. This was our first time to use Alibaba and Patrick with Foshan Zeren stayed in contact and worked very well with us and we appreciated that. We will be using Foshan again and with Patrick especially. Thanks Patrick!!

[Casting Services Stainless Steel Lost Wax Casting Machinery Equipment Investment Casting CNC Machining Part](#)



Is the packaging not damaged? 16:28 ✓

And how about the impellers? 16:28 ✓

we will test them on boats soon! Doris thank you for the packaging! everything arrived as needed! I'm waiting for the exchange rate and will order another batch and more equipment! 17:14

Hello, yes I received the samples today I've only open one because I was very busy but it looked fantastic. Very happy with it. I will look at it tomorrow properly and get back to you.

Okay. Thanks for your reply and very glad that you are satisfied with the bolt! 😊

Is everything fine? 已读

03/18 21:12

Yes very good and are already selling well I'll have another order shortly

Dear Eric, did you receive the products? 已读

Hello Doris this is Joe. We got the products. They look even better than the original sample run from 3D prints. Please proceed with mass production. We have completed out inspection. Thank you.

J*o**
 May 13, 2024

★★★★★

This manufacturer is very creative with solutions. They came up with a great way to get our parts made affordable and still within specifications.


[OEM Foundry Precision Investment Lost Wax Casting Parts Fabrication Service Turbine Turbo Impeller For Spare Parts](#)

J*o**
 May 13, 2024

★★★★★

They made the parts very fast and helped us get our prototypes teste in time for production.

[OEM Investment Casting Parts Precision Casting Services Impeller Water Pump Parts CNC Machining Part Lost Wax Casting](#)



J*o**
 May 13, 2024

★★★★★

They made suggestions about improving our part design for manufacturability. We took their advice and the parts came out great!

[OEM Precision Casting Stainless Steel Lost Wax Investment Casting Parts Machinery Impeller Jet SKI Impeller](#)

S****
 Jun 2, 2024

★★★★★


this company have been very easy to deal with throughout the entire process, always fast to respond to questions and happy to help. we are very pleased with the quality of the product delivered to us in a good time frame. we have high standards and expectations on quality and are confident in this company.

[OEM Precision Casting Axe Hardware Accessories Foundry Factory Investment Lost Wax Casting Service](#)

S****
 Jun 2, 2024

★★★★★

The quality of this product has met our high expectations, we are very pleased with the service provided by the company. always easy to communicate with, happy to help with changes through out the whole process. the time frame this was produced and delivered was excellent.



■ FAQ



Foshan Zeren

What size products can you produce?



We can produce products of various sizes for different industries, weighing anywhere from a few ounces to as much as 250 pounds.

What materials can you cast? Can I OEM logo on the product?



We work with a variety of materials, including stainless steel, carbon steel, alloy steel, aluminum alloy, copper alloy, nickel-based alloy, etc. We can assist in material selection based on your specific requirements. Yes we can OEM logo.

What surface finish can be produced?



Ra3.2, and the machining finish can reach about Ra0.4. Other surface treatments can be done from electrophoresis, blackening, polishing, galvanizing to chrome plating, etc.

How to get sample?



Sample is acceptable. Please tell us what product you need.

What kind of CAD files can I send?
How do I upload a CAD/large file to you?



You can send anything you run but the most beneficial are UG, STP, STEP or Parasolid. Please send us directly or to our email casting@gdzeren.com.

What's your payment policy?



For the sample order, our payment policy is 100% T/T payment (Telegraphic transfer payment) in advance or other payment method. For the bulk order, our payment policy is 30% T/T in advance, 70% balance should be paid 7 working days before delivery.

What is delivery logistics?



We accept a variety of logistics methods. You can choose the most convenient or cost-effective way.

How long is your delivery time?



It depends on order quantity and specific requirements. Usually sample needs 7-10 days, mass order needs 20-50 days.



IF YOU HAVE ANY QUESTIONS

CONTACT US

■ Contact Information



Foshan Zeren



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